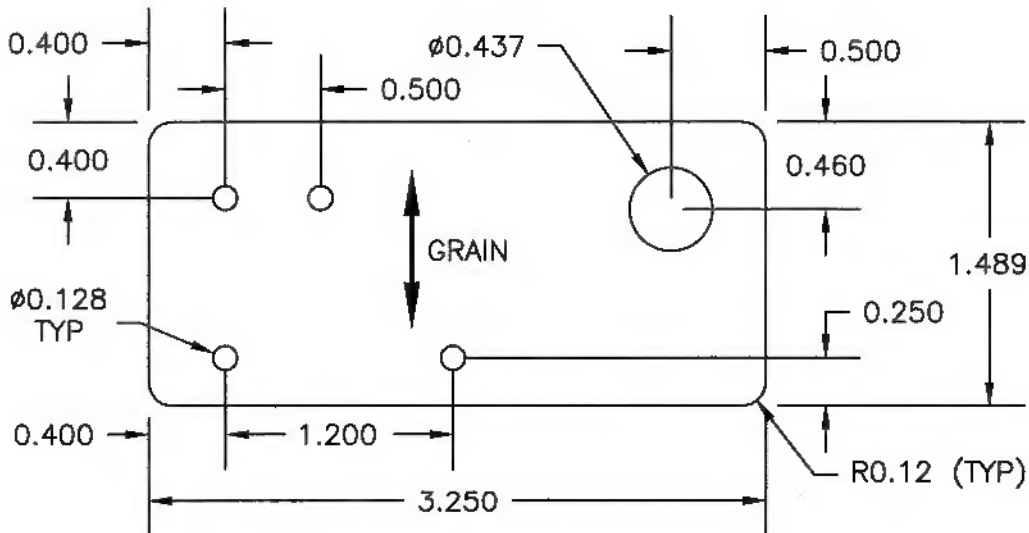
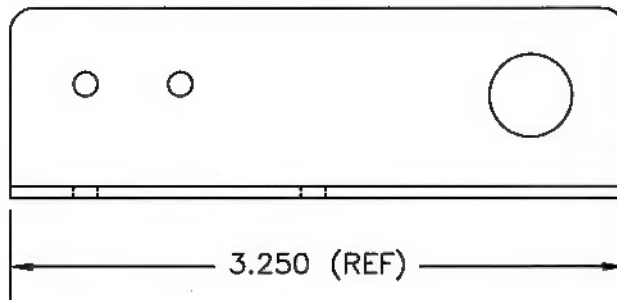
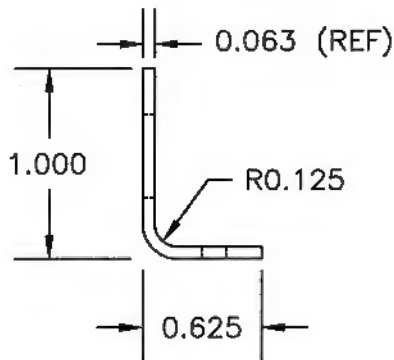


**DART**

DESIGN BW	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>RF</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2417	REV. B SHEET 1 OF 1
DATE 03.04.09	TITLE MOUNTING ANGLE		SCALE 1:1
A	95.04.06	NEW ISSUE	
B	03.04.09	ADDED $\phi 0.128$ & FLAT PATTERN	

**RELEASED**  
03.05.07 *[Signature]***FLAT PATTERN****BEND DETAIL****NOTES:**

- 1) MATERIAL: 2024-T3/T3511 0.063" THICK PER QQ-A-250/4 (REF DART SPEC: M2024T3S.063)
- 2) FINISH: ACID ETCH AND ALODINE AS PER DART QSI 005 4.1
- 3) DEBURR ALL SHARP EDGES 0.005 TO 0.010
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

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